Locate the parts in the caster kit:
4 Casters
4 Caster Brackets
8 Screws

Install each of the 4 caster assemblies one at a time in the following manner:

Locate the 4 caster openings on the bottom of rack.

Remove the 2 screws at each opening.

Slide the caster bracket into the opening as shown.

Position the bracket so that tabs are against the edge of the side wall as shown.

Install new screws.

Slide the caster post into the caster bracket.